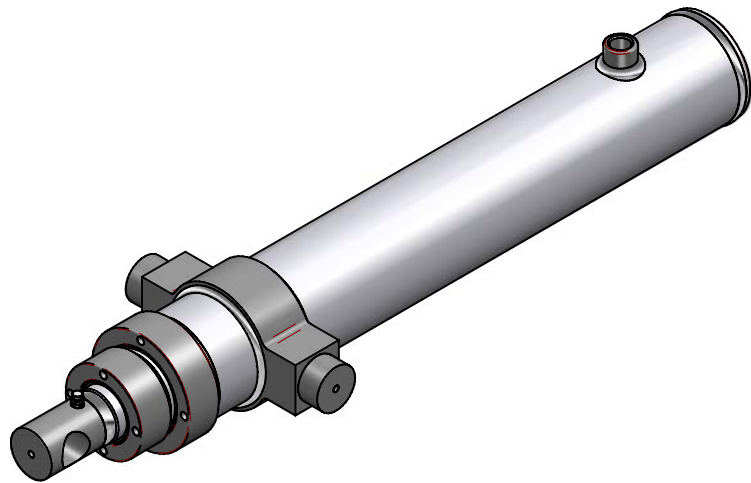
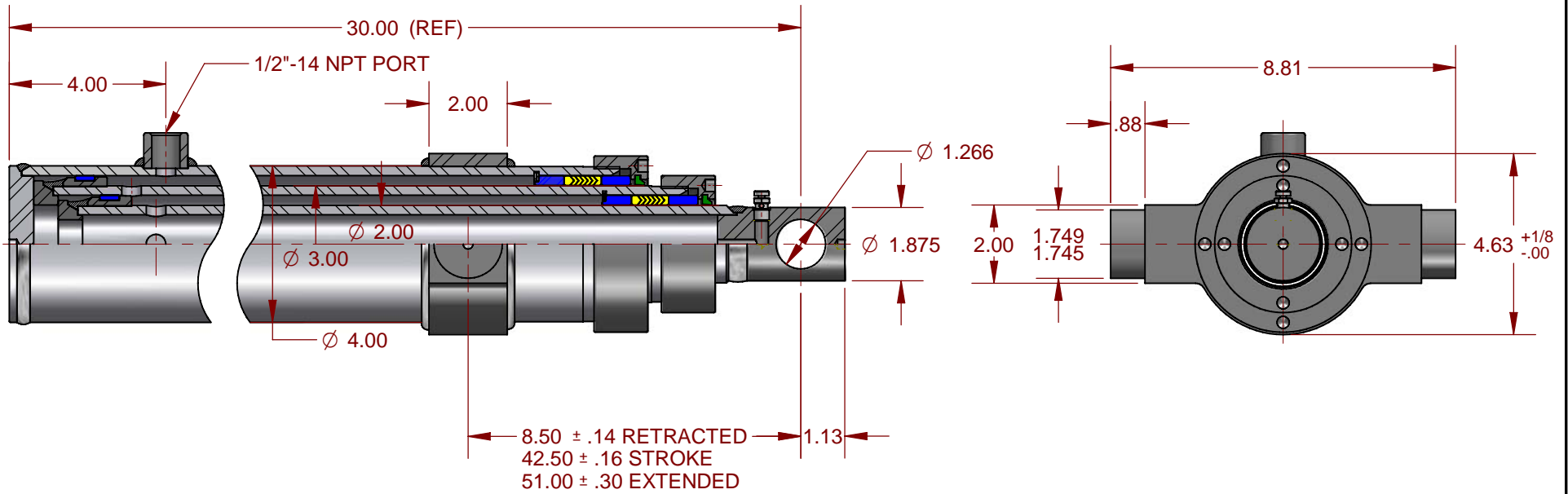


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**NOTES:**

1. SEAL KIT NUMBER: 32SA.
2. PAINT NUMBER: UN1263 RED OXIDE PRIMER
3. MAX. OPERATING PRESSURE: 2500 PSI
4. CYLINDER WT. (LBS): APPROX. 60
5. OIL CAPACITY (GAL.): .61 RETRACTED; 1.54 EXTENDED

**SOUTHERN** HYDRAULIC CYLINDER, INC.  
3020 Lee Highway Athens, Tennessee 37303

MACHINING TOLERANCES UNLESS OTHERWISE SPECIFIED  
ONE PLACE .X = ±.1  
TWO PLACES .XX = ±.03  
THREE PLACES .XXX = ±.010  
FOUR PLACES .XXXX = ±.0010  
ALL ANGLES = 2°  
BREAK ALL SHARP EDGES .010 X 45°

DRAWN BY	
CHECKED	
APPROVED	
SCALE	

DO NOT SCALE DRAWING FOR MACHINING DIMENSIONS

CHANGE	NO	DATE	BY
CUSTOMER	STD. SHC CYLINDER		
FILE	SE		

**TELESCOPIC CYLINDER ASSEMBLY**

DRAWING NO.

**3243TR**